



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4728-047
Job Sheet 201488



Part No: D4728-047

Job Qty: 4 pcs

Part Name: Advisory Light, Fwd



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/19

Job Tracking No:

Due Date: 10/25/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D SHEET 7 IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM IPP REV B. 13/07/24 DWG. UPDATE
DL VERIFIED BY:JLM IPP REV:C 14.01.23 DWG UPDATE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Purchasing	4 pcs	10/25/19	10/25/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
120	Packaging 2-1 - Receive - B4B	4 pcs	10/25/19	10/25/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Container No: S225853



Part: D4728 - 047

Job No: 201488

Serial No/Batch: S225853

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/24/19

10/4/2019

[Dart Hawkesbury] Job Sheet - Lavoie, Chantal

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				130 QC 4	4 pcs
QC 4 - 58					
QC 4 - 69					
QC 4 - 9					
QC 4 - 46					
QC 4 - 68					
QC 4 - 72					
QC 4 - 74					
QC 4 - 75					
QC 4 - 78					
140 Packaging 3-1 - Stock - B4B	4 pcs ✓	10/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	MF003
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
Packaging 3 - 35 - B4B					
Packaging 3 - 36 - B4B					
150 QC 21 - SA	4 pcs ✓	10/25/19	0.00 0.00	QC 21 - SA - 21 ✓	MF003
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - (Purchasing) Issue P/O to Eagle :

Manufacture as per dwg Ship to Eagle: qty of (1) D4645-

DAS

OCT 31 2019 68

9-89

Oscar

MF003

MF003

NOV 11 2019

Plex 10/4/19 12:52 PM Dart.Lavoie.Chantal

Descriptions: 1 Certificate of conformity required

120 - Receive & Inspect for Damage & Mat'l Certs Inspect and check certificate of conformity

130 - QC4- 100% Inspect kits for completeness

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4645-1	No Smoking & Fasten Belt Light	4 pcs (1 ea)	110-Purchasing	5140489
D4728-047P	Advisory Light, Fwd	4 pcs (1 ea)	110-Purchasing	5225786

Job Allocations

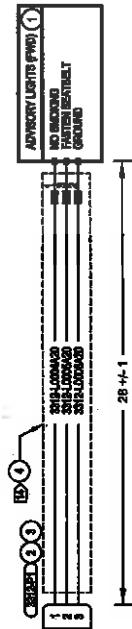
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4645-1	4	15	0
	D4728-047P	4	0	0

Part Specifications

Specifications could not be found.

Plex 10/4/19 12:52 PM Dart.Lavoie.Chantal

LIST OF MATERIALS			
QTY PER	ITEM	PART NUMBER	SUPPLIER
1	1	D4046-1	DART
1	2	1-480305-0	TYCO ELECTRONICS
1	3	80818-1	TYCO ELECTRONICS
1	4	XPF-1/4	EDMO



D4728-047 ADVISORY LIGHT (FWD) ASSY.

NOTES:

1. ALL NEW UNSHIELDED WIRE USE M2728-041-000 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M2728-041-000-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS).
2. SOLDER MUST BE APPLIED WITH THE PROPER SOLDER USE CRIMP SPLICERS FOR REPAIR.
3. ALL NEW WIRE MUST BE IDENTIFIED BY COLOR AND TYPE.
4. ALL WIRE 20 AWG UNLESS OTHERWISE SPECIFIED.
5. IDENTIFY CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 38-A-AWDP-00-X WIRING DATA PUBLICATION.
6. KEEP ALL AMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
7. ALL SPLICERS MUST CONFORM TO MIL-S-8162A, OR EQUIVALENT AND BE INSTALLED IN ACCORDANCE WITH 38-A-AWDP-00-X WIRING DATA PUBLICATION.
8. ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 38-A-AWDP-00-X WIRING DATA PUBLICATION.
9. ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 38-A-AWDP-00-X WIRING DATA PUBLICATION.
10. ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/SOCKETS OR PLASTIC GROMMET SEALING PLUGS.
11. A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
12. UNITS: INCHES UNLESS OTHERWISE NOTED.
13. IDENTIFY CONNECTORS WITH BRINK SLEEVE LABELS.
14. EQUIVALENT PARTS ARE ACCEPTABLE TO USE.

RELEASED
2014-01-22

DESIGN:	D4728	DART AEROSPACE LTD
DRAWN:	D4728	HAWKESBURY, ONTARIO, CANADA
CHECKED:	D4728	DRAWING NO.
MFG. APPR:	D4728	REV. D
APPROVED:	D4728	SHEET 7 OF 15
DATE:	14.01.09	TITLE
		UTILITY INTERIOR WIRING HARNESS
		SCALE
		NTS

CONTENTS OF THIS DRAWING ARE THE PROPERTY OF DART AEROSPACE LTD. NO PART OF THIS DRAWING IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044703



Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: POHB044703

PO Date: 10/7/19

Due Date: 10/28/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

OCT 07 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	201488	D4728-047P			Advisory Light, Fwd : AS PER DWG D4728 REV. D	Firmed	-	10/28/19	4 pcs	0 pcs	4 pcs	\$97.03/pcs	\$388.12
2	201489	D4728-051P			Cabin Lights #1 : AS PER DWG D4728 REV. D	Firmed	-	10/28/19	6 pcs	0 pcs	6 pcs	\$127.50/pcs	\$765.00

Grand Total: \$1,153.12

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/7/19 10:02 AM Dart.Lavoie.Chantal



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Packing Slip

October 17, 2019

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#19-003548
Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Phone: (613)632-5200

Shipment Date: October 17, 2019
Ship Via: FEDEX GROUND

Waybill: 776750907496

Item	Part / Tool Number	Part / Tool Description	Current Location	Qty	UOM	Serial Number	Lot Number/Tool ID
1	D4728-047P	FWD ADVISORY LIGHT	Shipping Area	4	Each		LT-19-010476.1

Type of sale: Outright

Sales Order Number: SO19-01557.001

Customer PO number: POHB044703

2	D4728-051P	CABIN LIGHTS #1	Shipping Area	6	Each		LT-19-010448.1
---	------------	-----------------	---------------	---	------	--	----------------

Type of sale: Outright

Sales Order Number: SO19-01557.002

Customer PO number: POHB044703

*** End of Document ***

RECEIVED
OCT 19 2019
DART AEROSPACE LTD.

>> denotes that the Packing Slip line item has already been printed.



823 McTavish Road N.E.
Calgary, AB Canada
T2E 7G9
403-250-7370 1-800-564-6469
www.eaglecopters.com

MANUFACTURING – RELEASE NOTE (C of C)

Customer: Dart Aerospace Ltd.
Customer Order #: POHB044703
Shipped To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Release Note Reference #: SO19-01557
Purchase Order #: POHB044703
Work Order / MO #: MO57308

ITEM	PART NUMBER	DESCRIPTION	SERIAL NUMBER / Lot Number	MFG Ref. # / Configuration #	WAIVERS	QUANTITY
1	D4728-051P	CABIN LIGHTS #1	LT-19-010448	N/A	N/A	6
2	D4728-047P	FWD ADVISORY LIGHT	LT-19-010476	N/A	N/A	4
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						

CERTIFICATE OF COMPLIANCE

EAGLE COPTERS MANUFACTURING CERTIFIES THAT THE PRODUCTS AND OR SERVICES CONTRACTED BY THE PURCHASE ORDER ARE IN ACCORDANCE WITH THE REQUIREMENTS AND ALL APPLICABLE SPECIFICATIONS FOR THE ABOVE LISTED PARTS.


Quality Manufacturing Representative



Oct. 17, 2019
Date